



CLS Compact Labelling System

Printing and applying in one step.



CLS Compact Labelling System – an ideal combination for all sectors.

With CLS, our key competences are combined with one another in a unique fashion: print module (ILX) and applicator unit (APX) or wipe-on applicator (WMX) in one system.

The printing and applying of labels can thus occur in one step. This guarantees product labelling based on actual requirements in real time – quick and direct.

From company logos via text and bar codes to finest graphics: all possible content can be optimally put on a label with the Compact Labelling System. You can even put it directly on your product. Equipped with all current interfaces, the CLS fits smoothly into your packaging system infrastructure. The robust, aluminium construction ensures the maximum process reliability and guarantees the best print results at all times, even in challenging work environments.

> Printing and applying in one step

Simple, quick and flexible - In this way, you benefit from the combination of our competences in label printing. CLS stands for product labelling based on actual demands in real time. Almost all customer demands can thus be addressed individually.

> Different installation positions are possible

The CLS system can be integrated into practically every packaging system. As a result, the respective products can be labelled classically from above, but also from the side or even overhead – an almost limitless variety of application options.

Machines/Automation



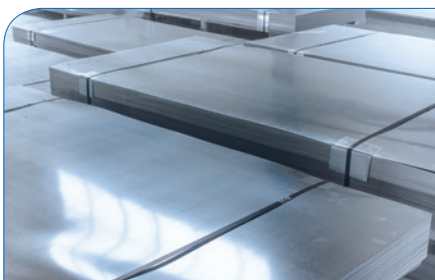
Chemical industry



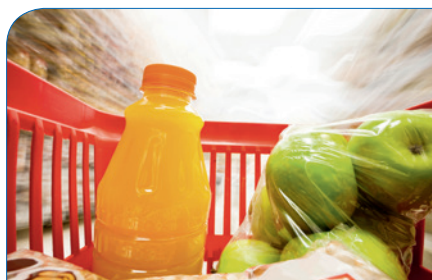
Wood industry



Industrial manufacturing

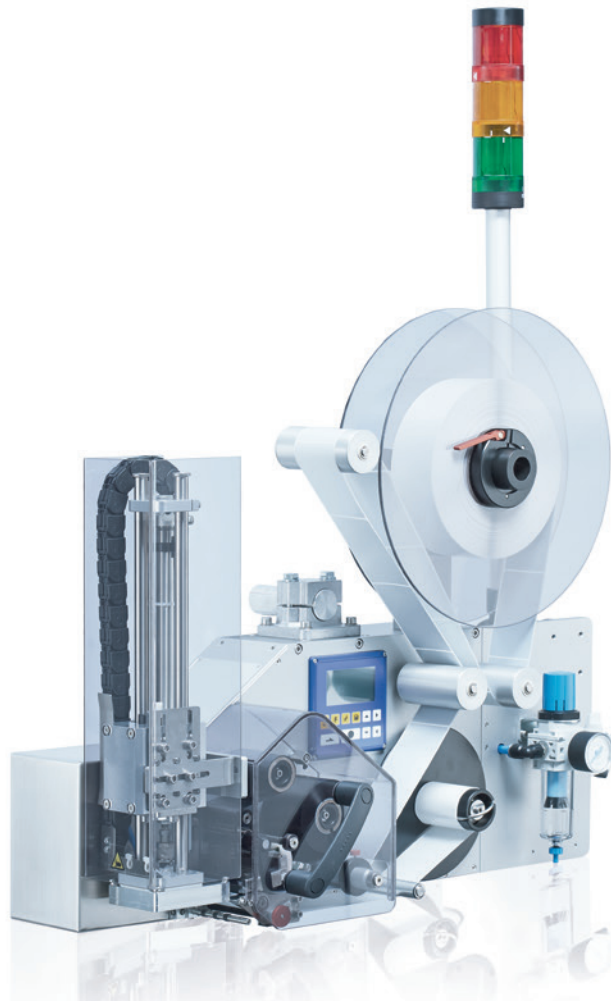


Food industry



Transport and logistics





CLS COMPACT LABELLING SYSTEM

innovative . versatile . precise

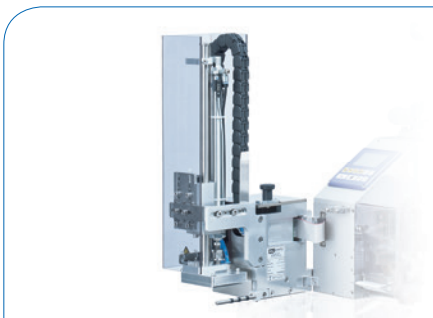
- > Printing and applying in one step
- > Various mounting positions - even at the side and overhead
- > Just in time and demand-oriented product labelling in real time
- > Labelling onto packaging or product
- > Signal lamp for indication of device status
- > 'Quick-Apply' function (APX)
- > Precision guiding for accurate positioning of labels
- > Wipe-on procedure (WMX)
- > Label sizes up to 90 x 200 mm
- > Label unwinding unit up to Ø 300 mm

Flexible integration, highly variable



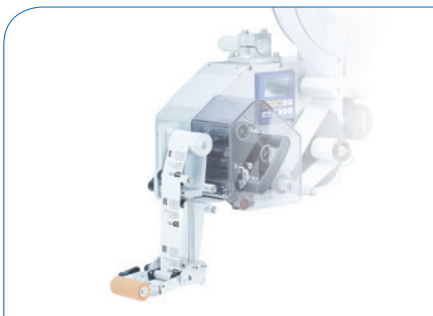
ILX 5X and 8X

- > Right and left version
- > Robust construction in aluminium and stainless steel
- > Multilingual operating and display unit, rotatable and displaceable (dependent on installation position)
- > Integrated transfer ribbon rewinder
- > External inputs/outputs for simple integration in packaging machines



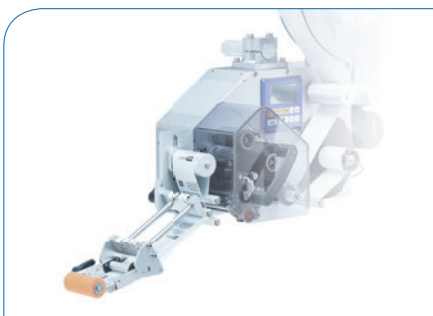
APX 7000

- > Right and left version
- > Variable product heights
- > Label transfer: stamp on, blow on, roll on
- > Labelling from top, bottom and from side
- > Service unit
- > Swing-type applicator



WMX 5015, 5115, 5215 and 5315

- > Right and left version
- > 90 degrees version
- > Dispensing angle infinitely variable
- > Holding shafts cut to length as needed
- > Labelling from top, bottom and from the side
- > Label transfer: with roll or brush



WMX 5010, 5110, 5210 and 5310

- > Right and left version
- > Dispensing angle infinitely variable
- > Holding shafts cut to length as needed
- > Labelling from top, bottom and from the side
- > Label transfer: with roll or brush



WMX 5001, 5101, 5201 and 5301

- > Right and left version
- > Dispensing angle adjustable
- > Labelling from top, bottom and from the side
- > Label transfer: with roll or brush

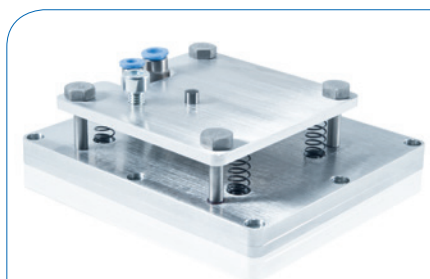
| | ILX 56/8 | ILX 80/8 | ILX 54/12 | ILX 81/12 |
|---|--|--------------------|--------------------|--------------------|
| Printing | | | | |
| Print resolution | 200 dpi | 200 dpi | 300 dpi | 300 dpi |
| Print speed | max 300 mm/s | max 300 mm/s | max 300 mm/s | max 300 mm/s |
| Print width | max 56 mm | max 80 mm | max 54 mm | max 81 mm |
| Passage width | max 60 mm | max 90 mm | max 60 mm | max 90 mm |
| Printhead | Flat Type | Flat Type | Flat Type | Flat Type |
| Labels | | | | |
| Adhesive labels, continuous labels | roll or fan-fold: paper, cardboard, textile, synthetics | | | |
| Material weight | max 220 g/m ² (larger on demand) | | | |
| Label width | min 20 mm | | | |
| Label height | min 15 mm | | | |
| Label height | max 3000 mm | | | |
| Roll diameter internal rewinder external unwinder | max 150 mm max 300 mm (option) | | | |
| Core diameter | 40 mm / 76 mm | | | |
| Winding | outside or inside | | | |
| Label sensor | transmission | | | |
| Transfer ribbons | | | | |
| Ink | outside or inside | | | |
| Core diameter | 25.4 mm / 1" | | | |
| Roll diameter | max Ø 80 mm | | | |
| Length | max 500 m | | | |
| Width | max 55 mm | max 85 mm | max 55 mm | max 85 mm |
| Fonts | | | | |
| Font types | 6 bitmap fonts 8 vector fonts/TrueType fonts 6 proportional fonts more fonts on demand | | | |
| Bar codes | | | | |
| 1D bar codes | CODABAR, Code 128, Code 2/5 interleaved, Code 39, Code 39 extended, Code 93, EAN 13, EAN 8, EAN ADD ON, GS1-128, Identcode, ITF 14, Leitcode, Pharmacode, PZN 7 Code, PZN 8 Code, UPC-A, UPC-E | | | |
| 2D bar codes | Aztec Code, CODABLOCK F, DataMatrix, GS1 DataMatrix, MAXICODE, PDF 417, QR Code | | | |
| GS1 bar codes | GS1 DataBar Expanded, GS1 DataBar Limited, GS1 DataBar Omnidirectional, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional, GS1 DataBar Truncated | | | |
| Dimensions | | | | |
| width x height x depth | 201 x 241 x 375 mm | 226 x 241 x 375 mm | 201 x 241 x 375 mm | 226 x 241 x 375 mm |
| Weight | | | | |
| Weight | 8.7 kg | 9.6 kg | 8.7 kg | 9.6 kg |
| Interfaces | | | | |
| Serial | RS-232C (max 115,200 baud) | | | |
| Parallel | SPP | | | |
| USB | 2.0 High Speed Slave | | | |
| Ethernet | 10/100 Base T, LPD, RawIP-Printing, DHCP, HTTP, FTP | | | |
| 2 x USB Master | connection for external USB keyboard and memory stick | | | |
| Operating conditions | | | | |
| Nominal voltage | 110 – 230 V / 50 – 60 Hz | | | |
| Power | max 150 VA | | | |
| Operating temperature | 5 – 40 °C | | | |
| Relative humidity | max 80 % (non-condensing) | | | |

APX 7000

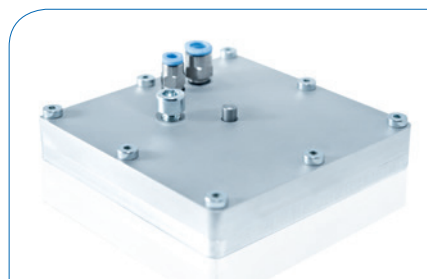
| Label transfer/operating modes | Stamp on | Blow on | Roll on |
|--|--|--------------------------------------|--------------------------------------|
| Label width ILX 56/8 and 54/12 ILX 80/8 and 81/12 | 20 – 60 mm 20 – 90 mm | 20 – 60 mm 20 – 90 mm | 20 – 60 mm 20 – 90 mm |
| Label height universal pad | 15 – 210 mm | 15 – 100 mm | 70 – 210 mm |
| Label height universal pad | 15 – 80 mm | 15 – 80 mm | 70 mm |
| Utilizable cylinder stroke 200 mm cylinder 300 mm cylinder 400 mm cylinder 500 mm cylinder | 170 mm 270 mm 370 mm 470 mm | 170 mm 270 mm 370 mm 470 mm | 200 mm 300 mm 400 mm 500 mm |
| Compressed air pressure | 5 bar | 5 bar | 5 bar |
| Product surface | flat | flat | flat |
| Product height variable | ● | – | ● |
| Product height fixed | ● | ● | ● |
| Product fixed | ● | ● | – |
| Product linear movement | – | ● | ● |
| Labelling from top | ● | ● | ● |
| Labelling from bottom | ● | ● | ● |
| Labelling from the side | ● | ● | ● |
| Retraction depth | 25 mm | – | – |
| Direction | right and left version | | |
| Compressed air control/vacuum control | available | | |
| Service unit | filter regulation with manometer and block valve | | |
| Voltage supply/current supply | by label printing systems | | |
| Dimensions APX (W x H x D) | 237 x 423 x 126 mm | | |
| Weight APX | 5 kg | | |

The applicator APX 7000 is an additional module for the print systems of ILX series and serves the auto-matic application of printed labels onto a product. The direct and automatic label application is done using a stamp wich suction and applies the label using vac-uum technology. The process is automatically moni-tored and controlled by sensors.

Stamp pad



Blow pad



Roll-on pad



| Wipe-On Applicator | WMX 5015 | WMX 5115 | WMX 5215 | WMX 5315 |
|--------------------|---|---|--|---|
| Print module | ILX 56/8 ILX 54/12 (right version) | ILX 56/8 ILX 54/12 (left version) | ILX 80/8 ILX 81/12 (right version) | ILX 80/8 ILX 81/12 (left version) |
| Passage width | 60 mm | 60 mm | 90 mm | 90 mm |
| Label width | min 20 mm | | | |
| Label height | min 15 mm, max 200 mm The maximum label height depends on the length of holding shafts as well as on the installation position of print module and wipe-on applicator. | | | |
| Buffer length | The buffer length from printhead to dispensing edge depends on the length of holding shafts as well as on the installation position of print module. | | | |
| Distance | The distance from bottom edge print module to labelling level is variable. | | | |
| Weight | 1.5 kg ¹⁾ | 1.5 kg ¹⁾ | 1.8 kg ¹⁾ | 1.8 kg ¹⁾ |

¹⁾The weight refers to holding shafts with a length of 300 mm

| Wipe-On Applicator | WMX 5010 | WMX 5110 | WMX 5210 | WMX 5310 |
|--------------------|---|---|--|---|
| Print module | ILX 56/8 ILX 54/12 (right version) | ILX 56/8 ILX 54/12 (left version) | ILX 80/8 ILX 81/12 (right version) | ILX 80/8 ILX 81/12 (left version) |
| Passage width | 60 mm | 60 mm | 90 mm | 90 mm |
| Label width | min 20 mm | | | |
| Label height | min 15 mm, max 200 mm The maximum label height depends on the length of holding shafts as well as on the installation position of print module and wipe-on applicator. | | | |
| Buffer length | The buffer length from printhead to dispensing edge depends on the length of holding shafts as well as on the installation position of print module. | | | |
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¹⁾The weight refers to holding shafts with a length of 300 mm

| Wipe-On Applicator | WMX 5001 | WMX 5101 | WMX 5201 | WMX 5301 |
|--------------------|--|---|--|---|
| Print module | ILX 56/8 ILX 54/12 (right version) | ILX 56/8 ILX 54/12 (left version) | ILX 80/8 ILX 81/12 (right version) | ILX 80/8 ILX 81/12 (left version) |
| Passage width | 60 mm | 60 mm | 90 mm | 90 mm |
| Label width | min 20 mm | | | |
| Label height | min 15 mm, max 130 mm | | | |
| Buffer length | 296 mm – 389 mm (printhead to dispensing edge) | | | |
| Distance | 14.9 mm ¹⁾ – 38.5 mm ²⁾ | | | |
| Weight | 0.8 kg | 0.8 kg | 1.0 kg | 1.0 kg |

¹⁾The first value refers to the minimum dispensing angle · ²⁾The second value refers to the maximum dispensing angle

Pressure roll



Pressure brush



- > For applying the printed label onto the product
- > For print module ILX 5X and ILX 8X
- > Adapted for left and right device versions



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